



FGD Filters

Pleated Fiberglass Depth Media



FGD cartridge and capsule filters are constructed with pleated Fiberglass depth media for clarification and prefiltration of aqueous liquids. The FGD filters comply with all FDA requirements for the food industry. Pore sizes range from 0.22 to 10 μm and filter sizes scale from laboratory to full production using identical materials to ensure consistent results.

FGD filters are manufactured to ensure fiber free effluent. They are rated at 99% retention at the indicated pore size and have a high contaminant holding capacity. FGD cartridges are designed for high throughput because of its fibrous construction, which also allows for cartridge cleaning and re-use in some applications.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.

Clarification & Prefiltration



CARTRIDGES – Nominal Dimensions

Length: 5 to 40 in. (12.7 to 101.6 cm)

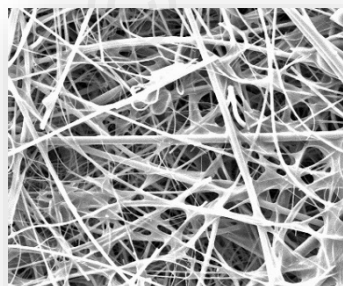
Outside Diameter: 2.75 in. (7.0 cm)



CAPSULES – Nominal Dimensions

Length: 2 to 30 in. (5.1 to 76.2 cm)

Outside Diameter: 3.50 in. (8.9 cm)



FGD filters are recommended for clarification & prefiltration in:

- Wine or Beer (clarification)
- Soft Drinks
- Bottled Water
- Syrups
- Cosmetics
- Air & Gases

Maximum Operating Parameters

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	180 °F at 30 psid (82 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	80 psid at 68 °F (5.52 bard at 20 °C) (Liquid and Gas)	Liquid - 80 psid at 68 °F (5.52 bard at 20 °C) Gas - 60 psi at 68 °F (4.14 bar at 20 °C)
Reverse Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C)	50 psid at 68 °F (3.45 bard at 20 °C)
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

Sanitization & Sterilization

Filtered Hot Water*	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow	N/A
Inline Steam*	275 °F (135 °C), 30 min, 25+ cycles	N/A
Autoclave*	250 °F (121 °C), 30 min, 25+ cycles	250 °F (121 °C), 30 min, 25+ cycles
Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.	

*Cartridge Filters – For all elevated temperature procedures above, a stainless-steel support ring is required.

Filtration Area (Nominal)

	CAPSULES	CARTRIDGES AND CAPSULES				CARTRIDGES
Length	2"	5"	10"	20"	30"	40"
	5.08cm	12.7cm	25.4cm	50.8cm	76.2cm	101.6cm
Area	0.8 ft ²	2.3 ft ²	5.0 ft ²	10.0 ft ²	15.0 ft ²	20.0 ft ²
	0.08m ²	0.22m ²	0.46m ²	0.92m ²	1.38m ²	1.84m ²

Construction Materials

Filtration Media	Pleated Fiberglass Depth Media
Media Support	Polyester
End Caps, Center Core, Outer Support Cage, Capsule Housing	Polypropylene
Sealing Method	Thermal Bonding
O-Rings/Gaskets Cartridges only	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Extractables

FGD filters typically exhibit low levels of non-volatile residues.

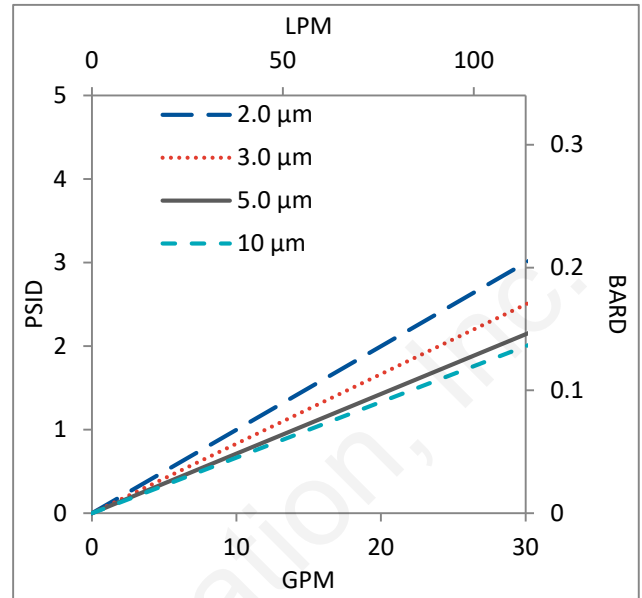
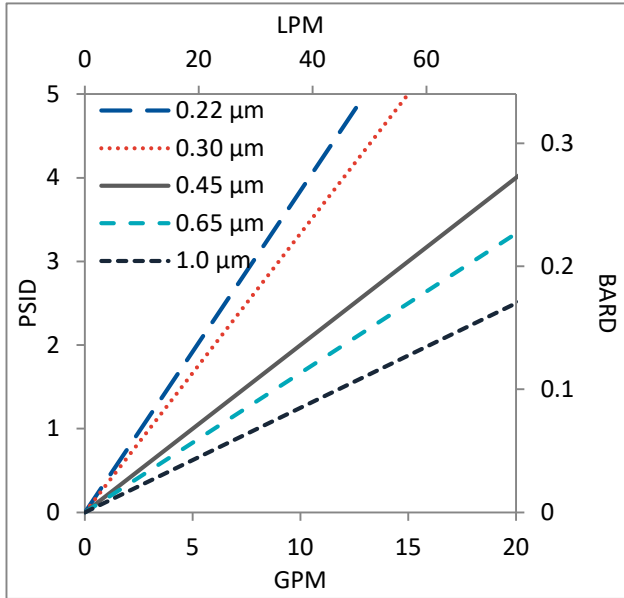
Non-Fiber Releasing

FGD filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

FDA and EC Compliance

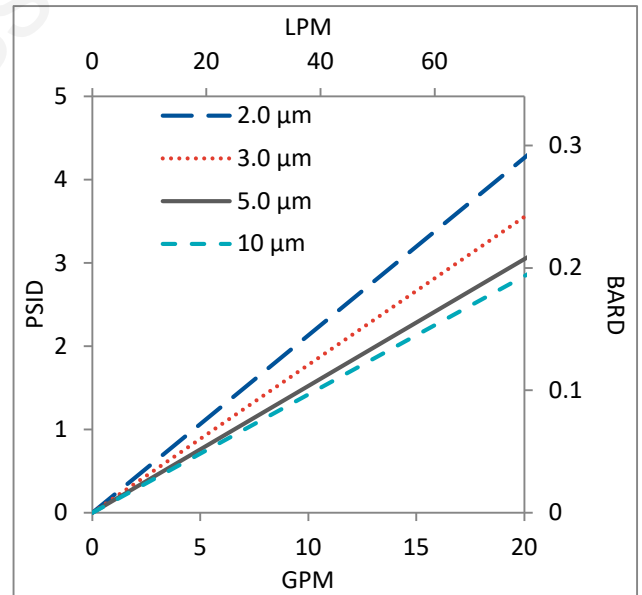
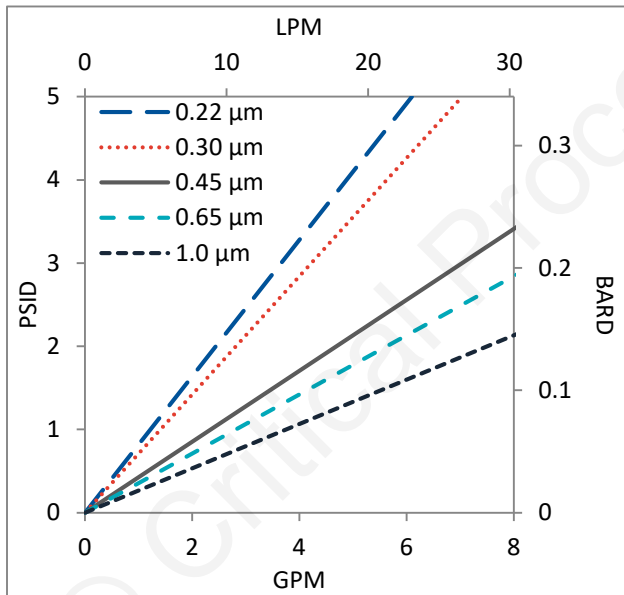
Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

Flow Rates for FGD Cartridges by Pore Size



Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

Flow Rates for FGD Capsules by Pore Size



Flow rates for Capsule filters are tested using a 2" capsule filter with 1" sanitary inlet and outlet ports. The test fluid is water at ambient temperature. Flow rates for larger capsules will scale with filtration area. Rates will vary based on end configuration of the capsule.

FGD Filters Ordering Information

Fill in the corresponding codes in the boxes below to build your Part Number.

To consult with one of our technical team members, request a quote or place an order:
call (603) 880-4420 or [contact us here](#).

Cartridge Filters

FGD 000

Pore Size Code -20 = 0.22 µm -30 = 0.30 µm -40 = 0.45 µm -60 = 0.65 µm 1-0 = 1.0 µm 2-0 = 2.0 µm 3-0 = 3.0 µm 5-0 = 5.0 µm 10- = 10 µm	SS Ring S = Ring N = No Ring	Length 05 = 5 in. (12.7 cm) 97 = 9.75 in. (24.8 cm) 01 = 10 in. (25.4 cm) 02 = 20 in. (50.8 cm) 03 = 30 in. (76.2 cm) 04 = 40 in. (101.6 cm)	O-Ring/Gasket Code S = Silicone B = Buna V = Viton (or FKM) T = FEP Encapsulated Viton (or FKM) E = EP R = FEP Encapsulated Silicone	End Cap Code* 0 = Flat Gasket, DOE 2 = 2-222 O-ring/Plug 4 = 213/119 Internal O-ring/Plug 5 = 2-222 O-ring/Flat 6 = 2-226 O-ring/Flat 8 = 2-222 O-ring/Spear 9 = 2-226 O-ring/Spear
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[*Additional end configurations available](#)

Capsule Filters

CP FGD 000 -

Pore Size Code -20 = 0.22 µm -30 = 0.30 µm -40 = 0.45 µm -60 = 0.65 µm 1-0 = 1.0 µm 2-0 = 2.0 µm 3-0 = 3.0 µm 5-0 = 5.0 µm 10- = 10 µm	Pre-Sterilized or Not S = Pre-Sterilized G = Gamma Stable N = Not Sterilized	Length A = 2" B = 5" 1 = 10" 2 = 20" 3 = 30"	Inlet A = 1/4" Female NPT B = 1/4" Male NPT C = 3/8" Female NPT D = 1/2" Female NPT E = 1/2" Male NPT F = 1" Sanitary G = Hose Barb* H = 1 1/2" Sanitary with side vent I = 1/2" Single Stepped Barb with side vent J = 3/4" Single Step Barb with Side Vent Y = 3/8" Compression (JACO®) (Top Luer lock vent only) Z = 6mm Quick Disconnect (Top Luer lock vent only)	Outlet A = 1/4" Female NPT B = 1/4" Male NPT C = 3/8" Female NPT D = 1/2" Female NPT E = 1/2" Male NPT F = 1" Sanitary G = Hose Barb* H = 1 1/2" Sanitary with side vent I = 1/2" Single Stepped Barb with side vent IB = 1/2" Single Stepped Barb with filling bell and side vent J = 3/4" Single Step Barb with Side Vent Y = 3/8" Compression (JACO®) (Top Luer lock vent only) Z = 6mm Quick Disconnect (Top Luer lock vent only)	Side Vent Option 1 = Luer Lock 2 = 1/8" Bleed Valve 3 = 1/4" Bleed Valve	O-Ring (For Bleed Valve only) S = Silicone E = EP V = Viton B = Buna K = FFKM
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*Fits hoses/tubes with inner diameter 11/32 to 9/16 inches



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Data Sheet FGDDS Rev B