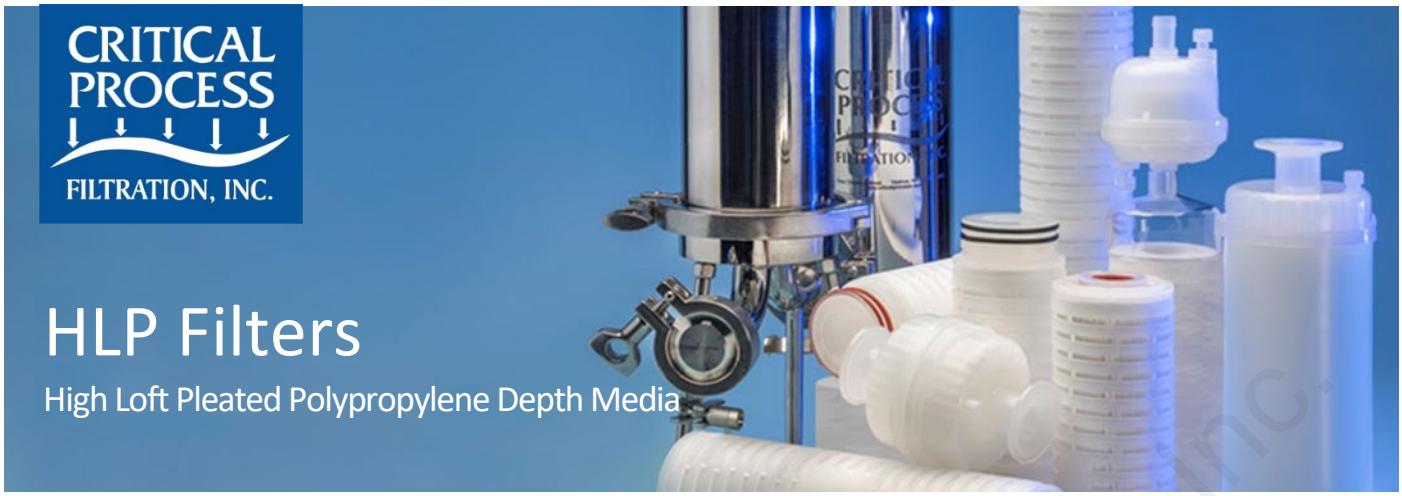


HLP Filters

High Loft Pleated Polypropylene Depth Media

HLP cartridge and capsule filters are made using high-loft Polypropylene depth media. They are designed to efficiently filter liquids with a high particle burden including water, CMP slurries, chemicals and solvents. Pore sizes range from 0.10 to 10 µm and available filter devices scale from laboratory to full production using identical materials to ensure consistent results.

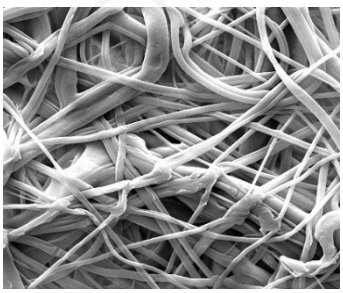
HLP filters have superior retention of oversize particles for final product filtration or as a prefilter to protect downstream filters. With the capacity to remove large amounts of particulate and other contaminants, HLP filters provide long life and high throughput. Materials of construction have been specifically selected to minimize extractables.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.

Clarification & Prefiltration

CARTRIDGES – Nominal Dimensions
Length: 5 to 40 in. (12.7 to 101.6 cm)
Outside Diameter: 2.75 in. (7.0 cm)

CAPSULES – Nominal Dimensions
Length: 2 to 30 in. (5.1 to 76.2 cm)
Outside Diameter: 3.50 in. (8.9 cm)



HLP filters are recommended for clarification & prefiltration in:

- CMP Slurries
- Resists
- Acids & Bases
- Plating Solutions
- Fermentation Broths
- Buffers & Other Fluids
- Solvents
- Process Water

Maximum Operating Parameters

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	180 °F at 30 psid (82 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	80 psid at 68 °F (5.52 bard at 20 °C) (Liquid and Gas)	Liquid - 80 psid at 68 °F (5.52 bard at 20 °C) Gas - 60 psi at 68 °F (4.14 bar at 20 °C)
Reverse Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C)	50 psid at 68 °F (3.45 bard at 20 °C)
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

Sanitization & Sterilization

Filtered Hot Water*	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow	N/A
Inline Steam*	275 °F (135 °C), 30 min, 25+ cycles	N/A
Autoclave*	250 °F (121 °C), 30 min, 25+ cycles	250 °F (121 °C), 30 min, 25+ cycles
Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.	

*Cartridge Filters – For all elevated temperature procedures above, a stainless-steel support ring is required.

Filtration Area (Nominal)

	CAPSULES	CARTRIDGES AND CAPSULES				CARTRIDGES
Length	2”	5”	10”	20”	30”	40”
	5.08cm	12.7cm	25.4cm	50.8cm	76.2cm	101.6cm
Area	0.7 ft^2	1.8 ft^2	3.9 ft^2	7.8 ft^2	11.7 ft^2	15.6 ft^2
	0.1m^2	0.2m^2	0.36m^2	0.72m^2	1.09m^2	1.45m^2

Construction Materials

Filtration Media	Pleated High Loft Polypropylene Depth Media
Media Support	Polypropylene
End Caps, Center Core, Outer Support Cage, Capsule Housing	Polypropylene
Sealing Method	Thermal Bonding
O-Rings/Gaskets Cartridges only	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Extractables

HLP filters typically exhibit low levels of non-volatile residues.

TOC and Conductivity

HLP filters conform with TOC and water conductivity standards for SEMI Standard F75-1102, with TOC standards of USP <643> and the water conductivity standards of USP <645> after an appropriate flush with purified water.

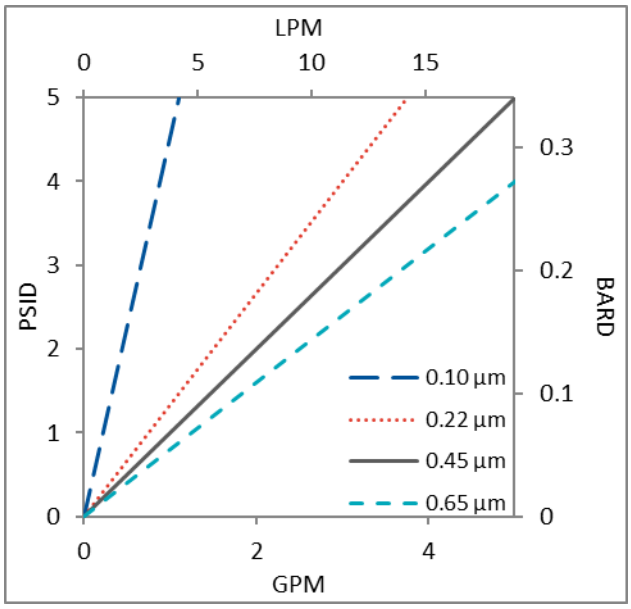
Non-Fiber Releasing

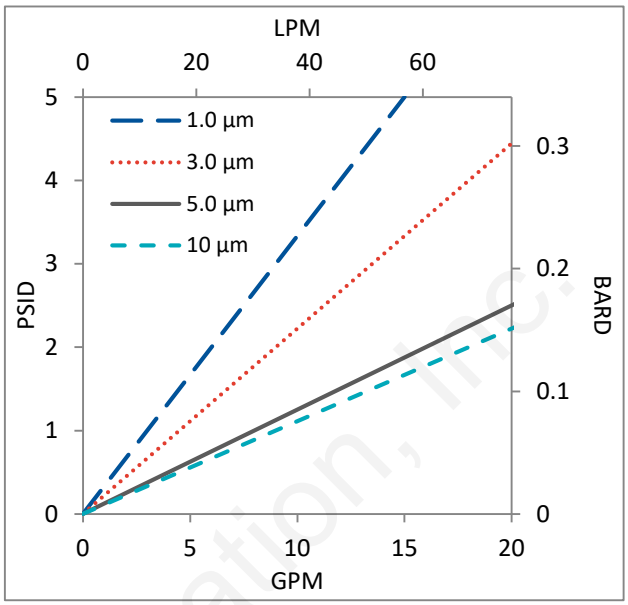
HLP filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

FDA and EC Compliance

Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

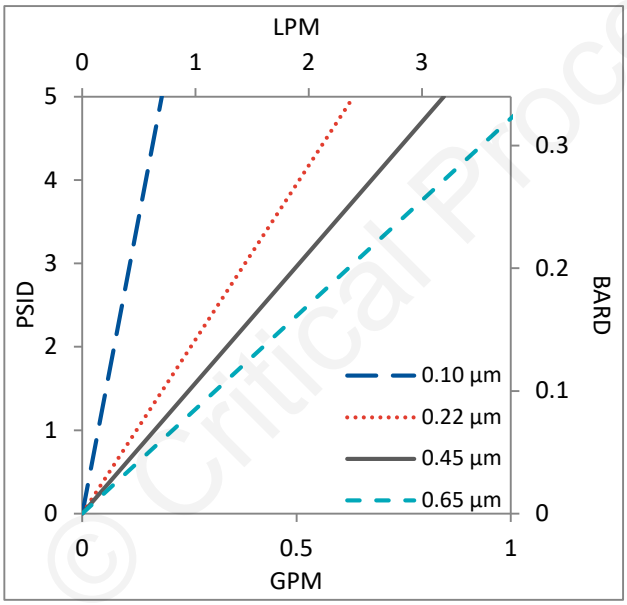
Flow Rates for HLP Cartridges by Pore Size

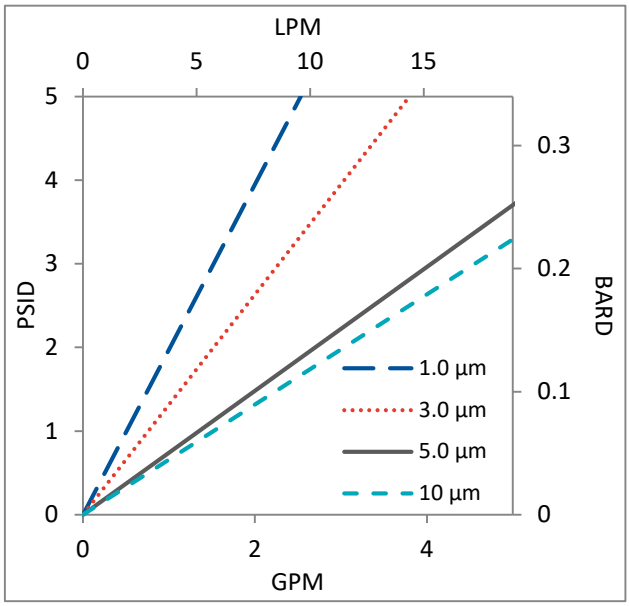




Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

Flow Rates for HLP Capsules by Pore Size





Flow rates for Capsule filters are tested using a 2” capsule filter with 1” sanitary inlet and outlet ports. The test fluid is water at ambient temperature. Flow rates for larger capsules will scale with filtration area. Rates will vary based on end configuration of the capsule.

HLP Filters Ordering Information

Fill in the corresponding codes in the boxes below to build your Part Number.

To consult with one of our technical team members, request a quote or place an order:
call (603) 880-4420 or contact us here.

Cartridge Filters

HLP [ ] [ ] 000 [ ] [ ] [ ]

Pore Size Code
-10 = 0.10 µm
-20 = 0.22 µm
-40 = 0.45 µm
-60 = 0.65 µm
1-0 = 1.0 µm
3-0 = 3.0 µm
5-0 = 5.0 µm
10- = 10 µm

SS Ring
S = Ring
N = No Ring

Length
05 = 5 in. (12.7 cm)
97 = 9.75 in. (24.8 cm)
01 = 10 in. (25.4 cm)
02 = 20 in. (50.8 cm)
03 = 30 in. (76.2 cm)
04 = 40 in. (101.6 cm)

O-Ring/Gasket Code
S = Silicone
B = Buna
V = Viton (or FKM)
T = FEP Encapsulated Viton (or FKM)
E = EP
R = FEP Encapsulated Silicone

End Cap Code*
0 = Flat Gasket, DOE
1 = Flat Gasket/Plug
2 = 2-222 O-ring/Plug
3 = 213/119 Internal O-ring DOE
4 = 213/119 Internal O-ring/Plug
5 = 2-222 O-ring/Flat
6 = 2-226 O-ring/Flat
7 = 020 O-ring/Plug
8 = 2-222 O-ring/Spear
9 = 2-226 O-ring/Spear
21 = 2-223 O-ring/Flat
22 = 2-223 O-ring/Spear
23 = 2-222 O-ring 3 Tab/Flat
24 = 2-222 O-ring 3 Tab/Spear
25 = Short 2-222/Plug

*Additional End Configurations are available

Capsule Filters

CP HLP [ ] [ ] 000 [ ] [ ] [ ] - [ ] [ ]

Pore Size Code
-10 = 0.10 µm
-20 = 0.22 µm
-40 = 0.45 µm
-60 = 0.65 µm
1-0 = 1.0 µm
3-0 = 3.0 µm
5-0 = 5.0 µm
10- = 10 µm

*Fits hoses/tubes with inner diameter 11/32 to 9/16 inches

Pre-Sterilized or Not
S = Pre-Sterilized
G = Gamma Stable
N = Not Sterilized

Length
A = 2”
B = 5”
1 = 10”
2 = 20”
3 = 30”

Inlet
A = 1/4” Female NPT
B = 1/4” Male NPT
C = 3/8” Female NPT
D = 1/2” Female NPT
E = 1/2” Male NPT
F = 1” Sanitary
G = Hose Barb*
H = 1 ½” Sanitary with side vent
I = ½” Single Stepped Barb with side vent
J = ¾” Single Step Barb with Side Vent
Y = 3/8” Compression (JACO©) (Top Luer lock vent only)
Z = 6mm Quick Disconnect (Top Luer lock vent only)

Outlet
A = 1/4” Female NPT
B = 1/4” Male NPT
C = 3/8” Female NPT
D = 1/2” Female NPT
E = 1/2” Male NPT
F = 1” Sanitary
G = Hose Barb*
H = 1 ½” Sanitary with side vent
I = ½” Single Stepped Barb with side vent
IB = ½” Single Stepped Barb with filling bell and side vent
J = ¾” Single Step Barb with Side Vent
Y = 3/8” Compression (JACO©) (Top Luer lock vent only)
Z = 6mm Quick Disconnect (Top Luer lock vent only)

Side Vent Options
1 = Luer Lock
2 = 1/8” Bleed Valve
3 = ¼” Bleed Valve

O-Rings
(Bleed Valves Only)
S = Silicone
E = EP
V = Viton
B = Buna
K = FFKM

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